

COMPANY	DIVISION	PLANT NAME	ISO9001	ISO14001	OHSAS18001/ ISO45001	ISO50001	FSC	PEFC	C2C	BRCGS	ISO22000	ISO 14006 (Ecodesign)	Zero waste	GMP	WCA	HPC420	SMETA 4 PILLARS	ECOVDADIS	UNI-PDR 125:2022	EPD	ISO28000	
VPK group	Cores and tubes	Bäckefors	•	•			•															SILVER
VPK group	Cores and tubes	Beihai	•	•	•																	
VPK group	Cores and tubes	Belgium	•	•							•											
VPK group	Cores and tubes	Bursa	•	•																		
VPK group	Cores and tubes	Corlu	•	•																		
VPK group	Cores and tubes	Differdange	•																			
VPK group	Cores and tubes	Foshan	•	•	•																	
VPK group	Cores and tubes	Hangzhou	•	•	•																	
VPK group	Cores and tubes	Imatra	•	•							•											
VPK group	Cores and tubes	Krefeld	•	•			•															
VPK group	Cores and tubes	Leers	•	•			•															
VPK group	Cores and tubes	Leiza	•																			
VPK group	Cores and tubes	Liljendal																				
VPK group	Cores and tubes	Loviisa	•	•																		
VPK group	Cores and tubes	Mohed	•	•																		SILVER
VPK group	Cores and tubes	Nijkerk	•	•			•															
VPK group	Cores and tubes	Salonta	•				•															
VPK group	Cores and tubes	Sosnowiec	•	•																		
VPK group	Cores and tubes	Swiecie	•																			
VPK group	Cores and tubes	Tolosana	•		•																	
VPK group	Cores and tubes	Vyskov	•	•																		
VPK group	Cores and tubes	Wierden	•	•			•			A+	•											
VPK group	Cores and tubes	Wigan	•																			
VPK group	Cores and tubes	3A Pack																				
VPK group	Cores and tubes	Embalpack	•				•															
VPK group	Cores and tubes	Spiralpack	•	•			•															
VPK group	Cores and tubes	Cartangola	•	•			•															
VPK group	Cores and tubes	Converting Spain	•	•																		
VPK group	Corrugated packaging	Andelle	•				•															PLATINUM
VPK group	Corrugated packaging	Bäckefors	•	•			•															SILVER
VPK group	Corrugated packaging	Banbury	•				•			AA												SILVER
VPK group	Corrugated packaging	Borgenhaugen _ Display																				
VPK group	Corrugated packaging	Courcelles					•															
VPK group	Corrugated packaging	Desborough		•			•			AA+												SILVER
VPK group	Corrugated packaging	Distribution					•															

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VPK group	Corrugated packaging	East Kilbride	•				•			AA+												SILVER
VPK group	Corrugated packaging	Erembodegem					•			A+							•					PLATINUM
VPK group	Corrugated packaging	Groisy	•	•																		PLATINUM
VPK group	Corrugated packaging	Halden	•	•			•			A												GOLD
VPK group	Corrugated packaging	Leeds	•				•			AA+												SILVER
VPK group	Corrugated packaging	Les Echets					•															
VPK group	Corrugated packaging	Lille	•				•															PLATINUM
VPK group	Corrugated packaging	Limerick	•				•			AA												
VPK group	Corrugated packaging	Lisieu	•				•															PLATINUM
VPK group	Corrugated packaging	Longjumeau	•				•															PLATINUM
VPK group	Corrugated packaging	Norrköping	•	•			•			A												SILVER
VPK group	Corrugated packaging	Oudegem					•			A+												PLATINUM
VPK group	Corrugated packaging	Raamsdonksveer	•	•			•		•		•											GOLD
VPK group	Corrugated packaging	Randers					•			AA												SILVER
VPK group	Corrugated packaging	Roye	•				•															PLATINUM
VPK group	Corrugated packaging	Saint-Quentin	•	•			•			A												PLATINUM
VPK group	Corrugated packaging	Salonta	•	•			•			AA+												PLATINUM
VPK group	Corrugated packaging	Selby		•			•			AA+												SILVER
VPK group	Corrugated packaging	Sykkylven	•				•															
VPK group	Corrugated packaging	Tourcoing					•															
VPK group	Corrugated packaging	Zetacarton	•				•															SILVER
VPK group	Corrugated packaging	Viallon	•				•															•
VPK group	Corrugated packaging	Viallon CDSJM	•				•															•
VPK group	Corrugated packaging	Wellington		•			•			AA+												SILVER
VPK group	Corrugated packaging and sheets	Brzeg	•	•			•			AA+												PLATINUM
VPK group	Corrugated packaging and sheets	Radomsko	•	•			•			AA+												PLATINUM
VPK group	Corrugated sheets	Corrboard Scunthorpe					•															
VPK group	Corrugated sheets	Leinefelde				•	•															
VPK group	Corrugated sheets	Września	•	•			•															PLATINUM
VPK group	Paper	Blue Paper	•	•	•	•	•							•								BRONZE
VPK group	Paper	Alizay					•															
VPK group	Paper	Oudegem	•	•	•	•	•		•													
VPK group	Paper (Cores and tubes)	Corex Board Atlantic	•	•	•		•															
VPK group	Paper (Cores and tubes)	Papeleira Coreboard	•	•	•	•	•															

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VPK group	Paper (Cores and tubes)	Pori	•	•	•		•									•	•	•			
VPK group	Paper (Solid board)	Loenen	•	•			•			AA+											
VPK group	Solid board packaging	Meer					•			AA											
VPK group	Solid board packaging	Oudegem					•			A											
Hinojosa	CORRUGATED	Hinojosa Packaging Xàtiva	•	•		•	•			A			•								GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Pacs	•	•			•			A							•				GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Sarrià	•																		GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Cardedeu	•				•														GOLD
Hinojosa	CORRUGATED	Vegabaja Packaging	•				•			B+											GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Guadalajara	•				•														GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Córdoba	•	•			•			B											GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Vigo	•				•			A											GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Valladolid	•				•			B		•									GOLD
Hinojosa	CORRUGATED	Cartonajes Bernabeu	•				•			B	•						•				GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Graphicsleader	•				•										•				GOLD
Hinojosa	CORRUGATED	Hinojosa Packaging Galería Gráfica					•	•		B											GOLD
Hinojosa	CORRUGATED	Allard Emballages Saint Vulbas	•				•			A											SILVER
Hinojosa	CORRUGATED	Allard Emballages Compiègne	•				•			B											SILVER
Hinojosa	CORRUGATED	Allard Emballages Brive	•				•														SILVER
Hinojosa	CORRUGATED	Hinojosa Packaging Foodservice								B											GOLD
Hinojosa	PAPER	Hinojosa Paper Alqueria	•	•	•	•	•						•								GOLD
Hinojosa	PAPER	Hinojosa Paper Sarrià	•	•		•	•														GOLD
Hinojosa	PAPER	Hinojosa Paper Varennes	•	•		•	•														GOLD
Klinge	CORRUGATED	Remshalden	•	•		•	•			AA+											•
Klinge	CORRUGATED	Delmenhorst	•	•		•	•			AA											•
Klinge	CORRUGATED	Hilpoltstein	•	•		•	•			AA+											•

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Klingele	CORRUGATED	Werne	•	•		•	•			AA								•			
Klingele	CORRUGATED	Wunsiedel	•				•														
Klingele	CORRUGATED	Nijmegen	•			•	•			A											
Klingele	CORRUGATED	Wolverhampton	•				•														
Klingele	CORRUGATED	Villmar					•											•			
Klingele	CORRUGATED	Embalajes Canarias	•		•		•														
Klingele	CORRUGATED	Ondunova	•				•	•													
Klingele	CORRUGATED	Nouakchott																			
Klingele	CORRUGATED	Noudhibou																			
Klingele	CORRUGATED	Baillif																			
Klingele	PAPER	Weener	•	•		•	•														•
Klingele	PAPER	Nova Campina	•				•														
CART-ONE Salerno	CORRUGATED	Antonio Sada & figli		•	•		•	•		AA							•	GOLD	•	•	
CART-ONE Salerno	CORRUGATED	Sabox	•	•			•	•											•		
CART-ONE Salerno	CORRUGATED	Sifim	•	•			•	•											•		
CART-ONE Parma	CORRUGATED	San Polo	•	•			•				•				•	•	•	SILVER			•*
CART-ONE Parma	CORRUGATED	Mezzani	•	•			•				•				•	•	•	SILVER			•*

GRI STD NR	DISCLOSURE NUMBER	DISCLOSURE TITLE AND DESCRIPTION	PAGE(S)
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<b>GRI 1: Foundation</b>			
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<b>GRI 2: General Disclosures</b>			
The organization and its reporting practices			
	GRI 2-1	Organizational details	6
	GRI 2-3	Reporting period, frequency and contact point	3
	-	Date of most recent report	3
Activities and workers			
	GRI 2-6	Activities, value chain and other business relationships	7, 8, 10
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	GRI 2-22	Statement on sustainable development strategy	4
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	GRI 2-23	Policy commitments	8
	GRI 2-28	Membership associations	10
Stakeholder engagement			
	GRI 2-30	Collective bargaining agreements	36
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<b>GRI 302: Energy</b>			
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		NEW !!	
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<b>GRI 306: Waste</b>			
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	GRI 306-3	Waste generated	24
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<b>GRI 403: Occupational Health and Safety</b>			
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<b>GRI 404: Training and Education</b>			
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